

Abstract

The present invention relates to a method for machining a workpiece 1 by means of a rotating tool 2 provided with at least one cutting edge 3, in which method the machining operation is interrupted at predetermined time intervals, the tool 2 is moved away from the workpiece 1, and a wear measurement is subsequently carried out on the tool 2, characterized in that after the wear measurement the tool 2 is returned at least into the feed position assumed by it before the interruption and the machining operation is continued, and that subsequently within a period of time the tool is continuously fed for compensating the wear measured.

(Fig. 3)